

Louvres

Acoustic Louvres



SU 631 - Galvanized steel - SU 632
AU 631 - Aluminium - AU 632



Advantages

- Noise reduction with minimal airflow restrictions.
- AMCA Certified performances.

Aldes Middle East FZE certifies that SU 632 shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to Water Penetration, Sound and Air Performance ratings only.

APPLICATION

- Mostly used for air exhaust but can also be used for air intake as well.
- Acoustic louvers are well-adapted to commercial and industrial applications.
- It can also be installed in a generator room.

DESCRIPTION

- Acoustic louvres designed to provide optimal acoustic performance (noise reduction) with minimal airflow restrictions (low pressure drop).

CONSTRUCTION

- Casing manufactured from 0.9mm galvanized steel.
- Double skin blade (similar to baffle) manufactured from 0.9mm galvanized steel on top side and 0.7mm galvanized steel perforated sheet on bottom side of blade. Blade pitch of 300mm to minimize water penetration.
- Sound absorbing material, Rockwool with woven fiberglass tissue facing, 50mm thick, density 48kg/m³. 3 layers of acoustic insulation are enclosed between two layers of blade to avoid erosion even at high velocities.
- SU 631: Acoustic louvre with total depth of 305mm.
- SU 632: Combination of two SU 631 (back-to-back) acoustic louvres to achieve a total depth of 610mm.
- Minimum single section size: 300 x 600mm
- Maximum single section size: 2450 x 2450mm
- Larger sizes manufactured in multiple sections for assembly at site.

AVAILABLE OPTIONS

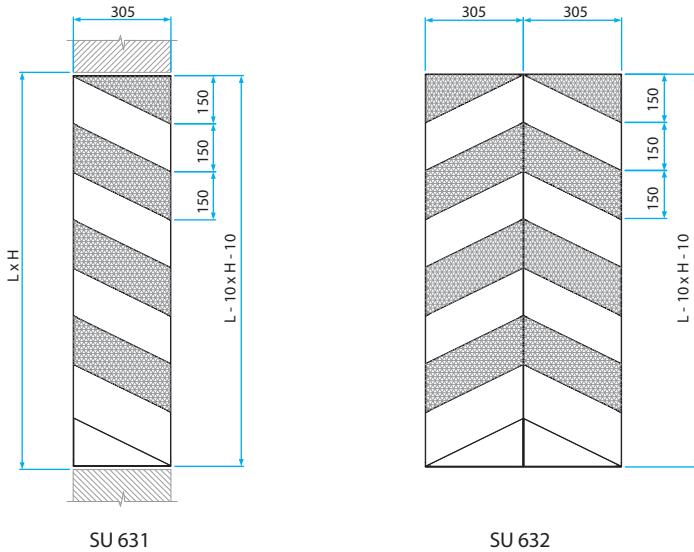
- Natural anodized aluminium, code A.
- Insect mesh in galvanized steel (6 x 6 x Ø 0.8 mm).
- Bird mesh in galvanized steel as standard (12 x 12 x Ø 1 mm).

RANGE

Type	Description	Code
SU 631	Construction in galvanized steel	
AU 631	Construction in aluminium	
EU 631	Construction in stainless steel (grade 304)	
*SU 632	Combination of two SU 631 back to back	
AU 632	Combination of two AU 631 back to back	
EU 632	Combination of two EU 631 back to back	

* Only SU 632 has AMCA Certified water penetration, sound and air performance.

DIMENSIONS (mm)



SOUND TRANSMISSION CLASS (STC)

STC is a rating of the effectiveness of an assembly in isolating or reducing airborne sound transmission. STC is a single number that summarizes airborne sound transmission loss data. Assemblies with higher STC ratings are more efficient at reducing sound transmission. STC is determined in accordance with ASTM E413-04.

TRANSMISSION LOSS (TL)

TL is a measurement of the reduction of sound power transmission (dB) through an assembly at a given frequency. The more sound power that is reduced, the greater the TL. TL is tested in accordance with ASTM E90-2004.

FREE FIELD NOISE REDUCTION (NR)

Free Field Noise Reduction is determined by adding 6 dB to the Transmission Loss.

SU 631

Frequency (Hz)	125	250	500	1000	2000	4000	STC
Transmission Loss (dB)	5	5	5	6	6	6	5
Free Field Noise Reduction (dB)	11	11	11	12	12	12	

SU 632 (AMCA Certified)

Frequency (Hz)	125	250	500	1000	2000	4000	STC
Transmission Loss (dB)	7	10	11	11	13	13	12
Free Field Noise Reduction (dB)	13	16	17	17	19	19	

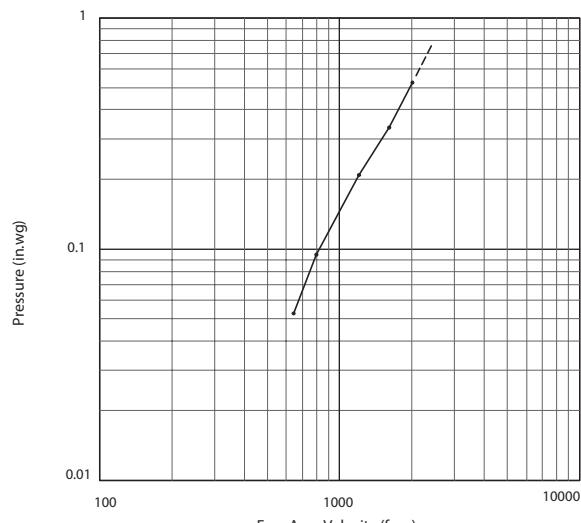
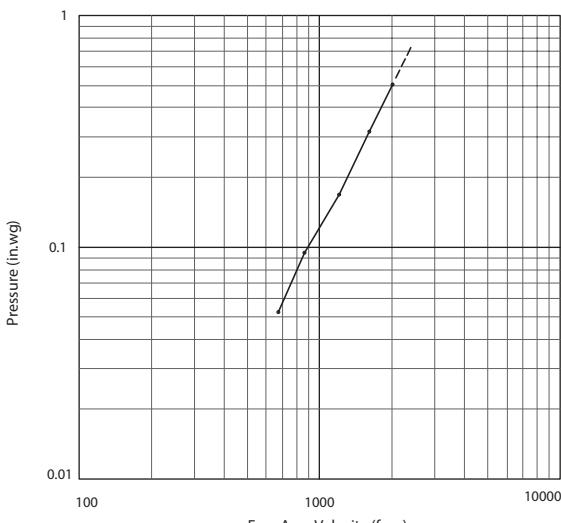
Louvres

Engineering & Performance Data

FREE AREA CHART - SU 631

Height (H)	Width (W)															
	12 in. 300 mm	18 in. 450 mm	24 in. 600 mm	30 in. 750 mm	36 in. 900 mm	42 in. 1050 mm	48 in. 1200 mm	54 in. 1350 mm	60 in. 1500 mm	66 in. 1650 mm	72 in. 1800 mm	80 in. 2000 mm	84 in. 2150 mm	90 in. 2300 mm	96 in. 2450 mm	
24 in. 600 mm	0.787 ft ² 0.072 m ²	1.221 ft ² 0.112 m ²	1.656 ft ² 0.151 m ²	2.090 ft ² 0.191 m ²	2.524 ft ² 0.231 m ²	2.958 ft ² 0.270 m ²	3.393 ft ² 0.310 m ²	3.827 ft ² 0.350 m ²	4.261 ft ² 0.390 m ²	4.695 ft ² 0.429 m ²	5.130 ft ² 0.469 m ²	5.709 ft ² 0.522 m ²	5.998 ft ² 0.562 m ²	6.432 ft ² 0.601 m ²	6.866 ft ² 0.641 m ²	
36 in. 900 mm	1.181 ft ² 0.108 m ²	1.832 ft ² 0.167 m ²	2.483 ft ² 0.227 m ²	3.135 ft ² 0.286 m ²	3.786 ft ² 0.346 m ²	4.437 ft ² 0.406 m ²	5.089 ft ² 0.465 m ²	5.740 ft ² 0.525 m ²	6.392 ft ² 0.584 m ²	7.043 ft ² 0.644 m ²	7.694 ft ² 0.703 m ²	8.563 ft ² 0.783 m ²	8.997 ft ² 0.842 m ²	9.648 ft ² 0.902 m ²	10.300 ft ² 0.961 m ²	
48 in. 1200 mm	1.574 ft ² 0.144 m ²	2.443 ft ² 0.223 m ²	3.311 ft ² 0.303 m ²	4.180 ft ² 0.382 m ²	5.048 ft ² 0.461 m ²	5.917 ft ² 0.541 m ²	6.785 ft ² 0.620 m ²	7.654 ft ² 0.700 m ²	8.522 ft ² 0.779 m ²	9.391 ft ² 0.858 m ²	10.259 ft ² 0.938 m ²	11.417 ft ² 1.044 m ²	11.996 ft ² 1.123 m ²	12.865 ft ² 1.203 m ²	13.733 ft ² 1.282 m ²	
60 in. 1500 mm	1.968 ft ² 0.180 m ²	3.053 ft ² 0.279 m ²	4.139 ft ² 0.378 m ²	5.225 ft ² 0.477 m ²	6.310 ft ² 0.577 m ²	7.396 ft ² 0.676 m ²	8.481 ft ² 0.775 m ²	9.567 ft ² 0.875 m ²	10.653 ft ² 0.974 m ²	11.738 ft ² 1.073 m ²	12.824 ft ² 1.172 m ²	14.271 ft ² 1.305 m ²	14.995 ft ² 1.404 m ²	16.081 ft ² 1.503 m ²	17.166 ft ² 1.602 m ²	
72 in. 1800 mm	2.361 ft ² 0.216 m ²	3.664 ft ² 0.335 m ²	4.967 ft ² 0.454 m ²	6.269 ft ² 0.573 m ²	7.572 ft ² 0.692 m ²	8.875 ft ² 0.811 m ²	10.178 ft ² 0.930 m ²	11.480 ft ² 1.049 m ²	12.783 ft ² 1.169 m ²	14.086 ft ² 1.288 m ²	15.389 ft ² 1.407 m ²	17.126 ft ² 1.566 m ²	17.994 ft ² 1.685 m ²	19.297 ft ² 1.804 m ²	20.599 ft ² 1.923 m ²	
84 in. 2150 mm	2.755 ft ² 0.251 m ²	4.275 ft ² 0.390 m ²	5.794 ft ² 0.529 m ²	7.314 ft ² 0.668 m ²	8.834 ft ² 0.807 m ²	10.354 ft ² 0.946 m ²	11.874 ft ² 1.085 m ²	13.394 ft ² 1.224 m ²	14.914 ft ² 1.363 m ²	16.433 ft ² 1.502 m ²	17.953 ft ² 1.641 m ²	19.980 ft ² 1.827 m ²	20.993 ft ² 1.966 m ²	22.513 ft ² 2.104 m ²	24.033 ft ² 2.243 m ²	
96 in. 2450 mm	3.148 ft ² 0.287 m ²	4.885 ft ² 0.446 m ²	6.622 ft ² 0.605 m ²	8.359 ft ² 0.764 m ²	10.096 ft ² 0.923 m ²	11.833 ft ² 1.082 m ²	13.570 ft ² 1.240 m ²	15.307 ft ² 1.399 m ²	17.044 ft ² 1.558 m ²	18.781 ft ² 1.717 m ²	20.518 ft ² 1.876 m ²	22.834 ft ² 2.087 m ²	23.992 ft ² 2.246 m ²	25.729 ft ² 2.405 m ²	27.466 ft ² 2.564 m ²	

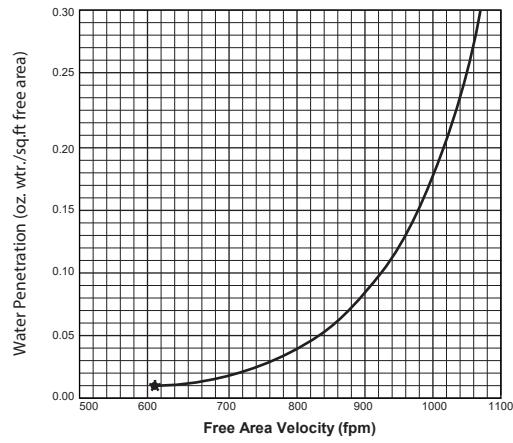
AIR PERFORMANCE DATA - SU 631



WATER PENETRATION - SU 631

AMCA Standard 500-L Water penetration
Figure 5.6 setup for size 48" x 48"
Test duration 15 minutes
Data is corrected to standard air density

The AMCA Water Penetration Test provides a method for comparing various louver models and designs as to their efficiency in resisting the penetration of rainfall under specific laboratory test conditions. The beginning point of water penetration is defined as that velocity where the water penetration curve projects through 0.01 oz. of water (penetration) per sq. ft. of louver free area. The beginning point of water penetration for model SU 631 as per AMCA Publication 511 section 8.3.2 is 611 fpm free area velocity.



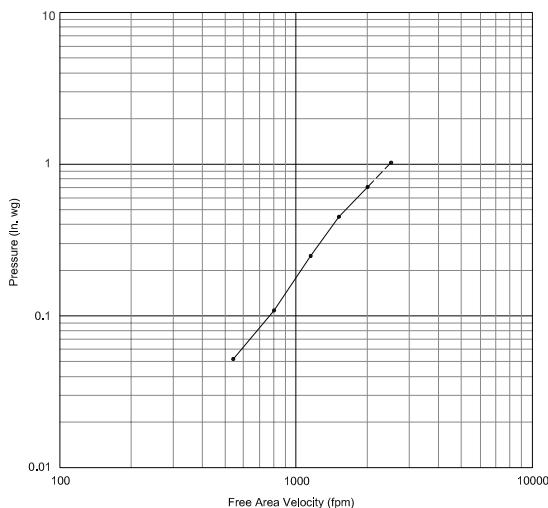
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Engineering & Performance Data

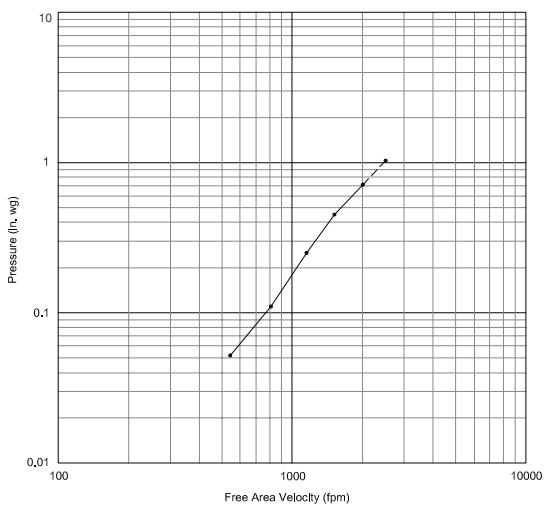
FREE AREA CHART - SU 632

Height (H)	Width (W)														
	12 in. 300 mm	18 in. 450 mm	24 in. 600 mm	30 in. 750 mm	36 in. 900 mm	42 in. 1050 mm	48 in. 1200 mm	54 in. 1350 mm	60 in. 1500 mm	66 in. 1650 mm	72 in. 1800 mm	80 in. 2000 mm	84 in. 2150 mm	90 in. 2300 mm	96 in. 2450 mm
24 in. 600 mm	0.743 ft ² 0.068 m ²	1.178 ft ² 0.108 m ²	1.613 ft ² 0.147 m ²	2.048 ft ² 0.187 m ²	2.483 ft ² 0.227 m ²	2.917 ft ² 0.267 m ²	3.352 ft ² 0.306 m ²	3.787 ft ² 0.346 m ²	4.222 ft ² 0.386 m ²	4.657 ft ² 0.426 m ²	5.092 ft ² 0.465 m ²	5.672 ft ² 0.518 m ²	5.962 ft ² 0.558 m ²	6.397 ft ² 0.598 m ²	6.831 ft ² 0.638 m ²
36 in. 900 mm	1.114 ft ² 0.102 m ²	1.767 ft ² 0.161 m ²	2.419 ft ² 0.221 m ²	3.071 ft ² 0.281 m ²	3.724 ft ² 0.340 m ²	4.376 ft ² 0.400 m ²	5.028 ft ² 0.460 m ²	5.681 ft ² 0.519 m ²	6.333 ft ² 0.579 m ²	6.986 ft ² 0.638 m ²	7.638 ft ² 0.698 m ²	8.508 ft ² 0.778 m ²	8.943 ft ² 0.837 m ²	9.595 ft ² 0.897 m ²	10.247 ft ² 0.957 m ²
48 in. 1200 mm	1.486 ft ² 0.135 m ²	2.356 ft ² 0.215 m ²	3.225 ft ² 0.295 m ²	4.095 ft ² 0.374 m ²	4.965 ft ² 0.454 m ²	5.835 ft ² 0.533 m ²	6.705 ft ² 0.613 m ²	7.574 ft ² 0.692 m ²	8.444 ft ² 0.772 m ²	9.314 ft ² 0.851 m ²	10.184 ft ² 0.931 m ²	11.344 ft ² 1.037 m ²	11.923 ft ² 1.116 m ²	12.793 ft ² 1.196 m ²	13.663 ft ² 1.275 m ²
60 in. 1500 mm	1.857 ft ² 0.169 m ²	2.945 ft ² 0.269 m ²	4.032 ft ² 0.368 m ²	5.119 ft ² 0.468 m ²	6.206 ft ² 0.567 m ²	7.294 ft ² 0.666 m ²	8.381 ft ² 0.766 m ²	9.468 ft ² 0.865 m ²	10.555 ft ² 0.965 m ²	11.643 ft ² 1.064 m ²	12.730 ft ² 1.164 m ²	14.179 ft ² 1.296 m ²	14.904 ft ² 1.396 m ²	15.991 ft ² 1.495 m ²	17.079 ft ² 1.594 m ²
72 in. 1800 mm	2.229 ft ² 0.203 m ²	3.534 ft ² 0.323 m ²	4.838 ft ² 0.442 m ²	6.143 ft ² 0.561 m ²	7.448 ft ² 0.680 m ²	8.752 ft ² 0.800 m ²	10.057 ft ² 0.919 m ²	11.362 ft ² 1.038 m ²	12.666 ft ² 1.158 m ²	13.971 ft ² 1.277 m ²	15.276 ft ² 1.396 m ²	17.015 ft ² 1.555 m ²	17.885 ft ² 1.675 m ²	19.190 ft ² 1.794 m ²	20.494 ft ² 1.913 m ²
84 in. 2150 mm	2.600 ft ² 0.237 m ²	4.122 ft ² 0.376 m ²	5.645 ft ² 0.515 m ²	7.167 ft ² 0.655 m ²	8.689 ft ² 0.794 m ²	10.211 ft ² 0.933 m ²	11.733 ft ² 1.072 m ²	13.255 ft ² 1.211 m ²	14.777 ft ² 1.351 m ²	16.300 ft ² 1.490 m ²	17.822 ft ² 1.629 m ²	19.851 ft ² 1.815 m ²	20.866 ft ² 1.954 m ²	22.388 ft ² 2.093 m ²	23.910 ft ² 2.232 m ²
96 in. 2450 mm	2.972 ft ² 0.271 m ²	4.711 ft ² 0.430 m ²	6.451 ft ² 0.589 m ²	8.191 ft ² 0.748 m ²	9.930 ft ² 0.907 m ²	11.670 ft ² 1.066 m ²	13.409 ft ² 1.225 m ²	15.149 ft ² 1.384 m ²	16.888 ft ² 1.544 m ²	18.628 ft ² 1.703 m ²	20.368 ft ² 1.862 m ²	22.687 ft ² 2.074 m ²	23.847 ft ² 2.233 m ²	25.586 ft ² 2.392 m ²	27.326 ft ² 2.551 m ²

AIR PERFORMANCE DATA - SU 632 (AMCA Certified)



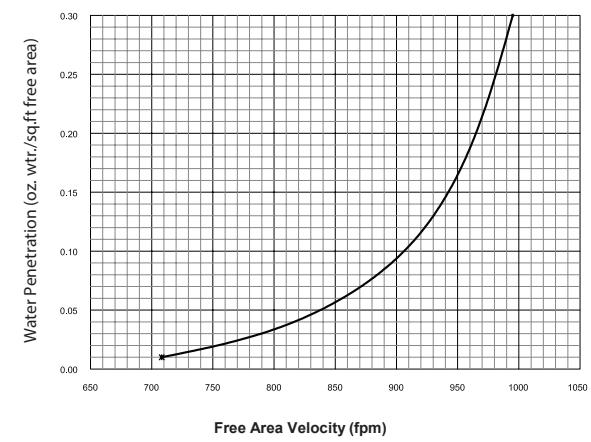
AMCA Standard 500-L Intake Test
Figure 5.5 setup for size 48" x 48"
Data is corrected to standard air density



AMCA Standard 500-L Exhaust Test
Figure 5.5 setup for size 48" x 48"
Data is corrected to standard air density

WATER PENETRATION - SU 632 (AMCA Certified)

AMCA Standard 500-L Water penetration
Figure 5.6 setup for size 48" x 48"
Test duration 15 minutes
Data is corrected to standard air density



The AMCA Water Penetration Test provides a method for comparing various louver models and designs as to their efficiency in resisting the penetration of rainfall under specific laboratory test conditions. The beginning point of water penetration is defined as that velocity where the water penetration curve projects through 0.01 oz. of water (penetration) per sq. ft. of louver free area. **The beginning point of water penetration for model SU 632 as per AMCA Publication 511 section 8.3.2 is 708 fpm free area velocity.**